INTERNATIONAL SEARCH REPORT

International Application No 1-1/US2004/034504

A. CLASSIFICATION OF SUBJECT MATTER IPC 7 B22D19/00 B22D17/00										
15c \ P55D13\00 R55D1\\00										
According to International Patent Classification (IPC) or to both national classification and IPC										
B. FIELDS SEARCHED										
Minimum documentation searched (dassification system followed by classification symbols)										
IPC 7 B22D										
Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched										
Electronic data base consulted during the International search (name of data base and, where practical, search terms used)										
EPO-In	ternal, WPI Data, PAJ									
C. DOCUMENTS CONSIDERED TO BE RELEVANT										
Category °	Citation of document, with indication, where appropriate, of the re	levant nassaras	Relevant to claim No.							
Category	Challon of document, with indication, where appropriate, of the re	ievani passages	Helevant to claim No.							
x	EP 0 776 814 A (ALUSUISSE LONZA	CEDUTCES	1,7,8,							
^	AG) 4 June 1997 (1997-06-04)	12,21								
	column 3, line 6 - column 3, line	,								
	claims 1-3,7; figures 1,2									
										
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Further documents are listed in the continuation of box C. Patent family members are listed in annex.										
Special categories of cited documents: The later decument published after the international filling date.										
"T" later document published after the International filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the										
considered to be of particular relevance invention										
filing d	late	"X" document of particular relevance; the c cannot be considered novel or cannot be considered n	be considered to							
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	means ent published prior to the international filling date but	ments, such combination being obvious in the art.	is to a person skilled							
later th	nan the priority date claimed	*&* document member of the same patent family								
Date of the actual completion of the international search Date of mailing of the international search report										
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	9 January 2005	26/01/2005								
Name and r	malling address of the ISA	Authorized officer								
·	European Patent Office, P.B. 5818 Patentiaan 2 NL - 2280 HV Rijswijk									
Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Fax: (+31-70) 340-3016		Bergman, L								

INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No PCT/US2004/034504

Patent document dtad in search report	Publication date		atent family member(s)		Publication date
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Form PCT/ISA/210 (petent family ennex) (Jeruary 2004)